

ALL PRODUCT DIMENSIONS ARE BEFORE COATING

| MATERIAL SPECIFICATION | | REFERENCE DRAWING ONLY - NOT TO BE USED FOR INSPECTION PURPOSES. | | | | DO NOT SCALE | | | | | | | | | | | | | |
|---|--------------|--|---------------|--------------|-----------------|---|--|------------|--------------|-------|---------------|-----------|-----------------|---------|----------|-----------|-------|--------|----------|
| <p>END RING (Part 1) Ductile Iron to BS EN1563:1997 SYMBOL EN-GJS-450-10</p> <p>CENTRE SLEEVE (Part 2) Ductile Iron to BS EN1563:1997 SYMBOL EN-GJS-450-10</p> <p>GASKET (Part 3) EPDM to BS EN 681-1,TYPE WA,WC NITRILE to BS EN 681-1,TYPE WA,WC,WG or BS EN 682,TYPE G</p> <p>BOLTS (Part 4) Steel to BS EN ISO 898-1:1999 PROPERTY CLASS 4.8</p> <p>NUTS (Part 5) Steel to BS4190:2001 Grade 4</p> <p>WASHERS (Part 6) Stainless Steel to BS1449:PART 2:1983 GRADE 304S15</p> | | | | | | | | | | | | | | | | | | | |
| FINISH SPECIFICATION | | | | | | | | | | | | | | | | | | | |
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| | | <table><tr><th>PIPE RANGE</th><th>GASKET MOULD</th><th>BOLTS</th><th>TEST PRESSURE</th><th>WEIGHT KG</th><th>ASSEMBLY DRG NO</th></tr><tr><td>218-244</td><td>12392_10</td><td>4-M12x220</td><td>24bar</td><td>10.986</td><td>12393_10</td></tr></table> | | | | | | PIPE RANGE | GASKET MOULD | BOLTS | TEST PRESSURE | WEIGHT KG | ASSEMBLY DRG NO | 218-244 | 12392_10 | 4-M12x220 | 24bar | 10.986 | 12393_10 |
| PIPE RANGE | GASKET MOULD | BOLTS | TEST PRESSURE | WEIGHT KG | ASSEMBLY DRG NO | | | | | | | | | | | | | | |
| 218-244 | 12392_10 | 4-M12x220 | 24bar | 10.986 | 12393_10 | | | | | | | | | | | | | | |
| <p>OVERALL DIMENSION DRAWING FOR REFERENCE ONLY VIKING JOHNSON RESERVE THE RIGHT TO AMEND DETAILS WITHOUT PRIOR NOTIFICATION</p> <p><small>This drawing is the exclusive property of VIKING JOHNSON and is confidential and must not be reproduced or disclosed to a third party without written consent. It must be used only for the purpose which it has been issued and is returnable on request.</small></p> | | <p>OVERALL DIMENSIONS OF MAXIFIT COUPLING FOR 218-244mm PIPE RANGE</p> | | | | <p>VIKING JOHNSON <small>World leaders in pipe joints and repair products</small></p> | | | | | | | | | | | | | |
| <p>CRANE A Crane Co Company</p> | | © RELEASE LEVEL: Manufacture | | SHEET 1 OF 1 | | <table><tr><th>DRAWN</th><th>P.N.</th><th>SCALE</th><th>N.T.S.</th></tr><tr><td>DATE</td><td>04-Jan-06</td><td>GENERIC</td><td>12393_10</td></tr></table> | | DRAWN | P.N. | SCALE | N.T.S. | DATE | 04-Jan-06 | GENERIC | 12393_10 | | | | |
| DRAWN | P.N. | SCALE | N.T.S. | | | | | | | | | | | | | | | | |
| DATE | 04-Jan-06 | GENERIC | 12393_10 | | | | | | | | | | | | | | | | |
| ISOMETRIC VIEW | | DRG NO 0_DIM_12393_10_1 | | | | | | | | | | | | | | | | | |