

ALL PRODUCT DIMENSIONS ARE BEFORE COATING

REFERENCE DRAWING ONLY - NOT TO BE USED FOR INSPECTION PURPOSES

DO NOT SCALE

MATERIAL SPECIFICATION

END RING (Part 1)
STEEL to
BS EN10025-2 GRADE S275JR
CENTRE SLEEVE (Part 2)
STEEL to
BS EN10025-2 GRADE S355JR
GASKET (Part 3)
RUBBER 70 HARDNESS
Grade to suit service
BOLTS (Part 4)
STEEL BS EN ISO898-1
PROPERTY CLASS 4.8
NUTS (Part 5)
STEEL BS4190
GRADE 4
WASHERS (Part 6)
STAINLESS STEEL BS1449:PART 2
GRADE 304S15

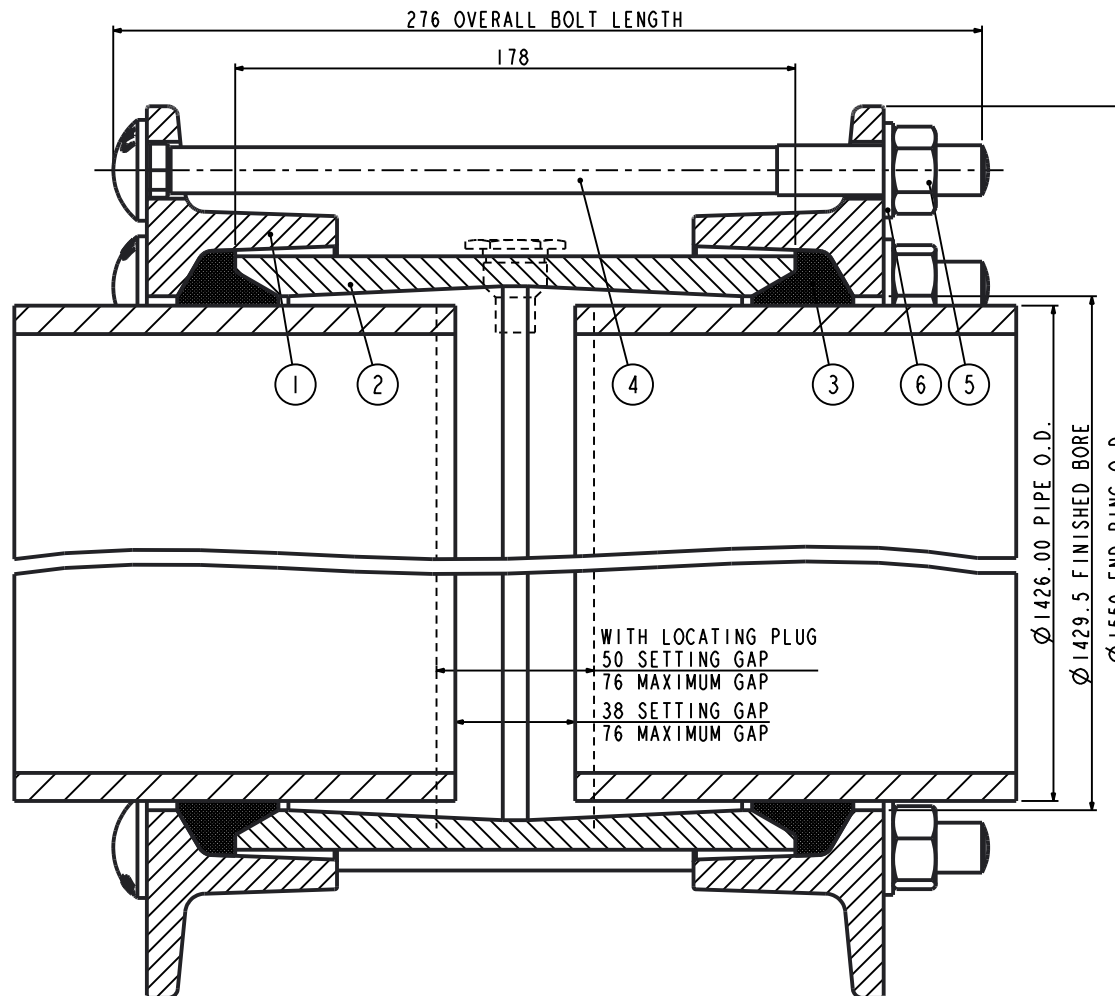
FINISH SPECIFICATION

NOTES

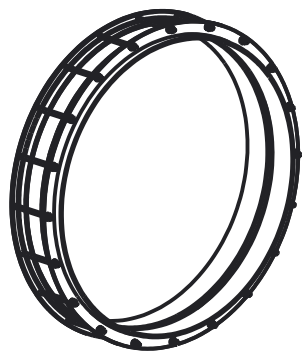
Locating Plugs/Pin Register
If Locating Plugs/Pins are required
3 Plugs/Pins are to be supplied.

BOLT TORQUE

Torque to 95-120Nm



Pipe O.D. includes a Coating of 2.00mm thick. Un-Coated Pipe is 1422mm O.D.



ISOMETRIC VIEW

PIPE O.D.	PIPE MATERIAL	PIPE TOLERANCE		BOLTS	GASKET MOULD	WORKING PRESSURE	TEST PRESSURE	WEIGHT KG	ASSEMBLY DRG NO
		+	-						
1426.00	STEEL	1.60	3.00	20-M16x265	J125M	24.4bar	36.7bar	170.95	8144_1211

OVERALL DIMENSIONS DRAWING
FOR REFERENCE ONLY
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CRANE A Crane Co Company



OVERALL DIMENSIONS OF
VIKING JOHNSON
COUPLING ASSEMBLY
'A2E' SECTION
FOR 1426.00mm PIPE O.D.

RELEASE LEVEL: Released

SHEET 1 OF 1



DRAWN	AUTO	SCALE	N.T.S.
DATE	07/12/18	GENERIC	8144_ODIMS_1

DRG NO SKP4872-1