

ALL PRODUCT DIMENSIONS ARE BEFORE COATING

REFERENCE DRAWING ONLY - NOT TO BE USED FOR INSPECTION PURPOSES

DO NOT SCALE

MATERIAL SPECIFICATION

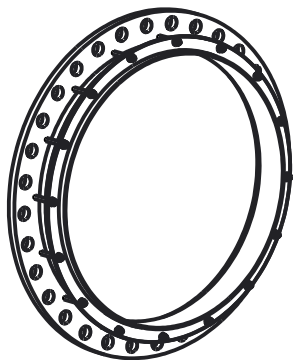
FLANGE (Part 1)
STEEL to
BS EN10025-2 GRADE S275JR
END RING (Part 2)
STEEL to
BS EN10025-2 GRADE S275JR
CENTRE SLEEVE (Part 3)
STEEL to
BS EN10025-2 GRADE S355JR
GASKET (Part 4)
RUBBER 70 HARDNESS
Grade to suit service
STUDS (Part 5)
STEEL to
BS EN ISO898-1 PROPERTY CLASS 4.8
NUTS (Part 6)
STEEL to
BS4190 GRADE 4
WASHERS (Part 7)
STAINLESS STEEL to
BS1449:PART 2 GRADE 304S15

FINISH SPECIFICATION

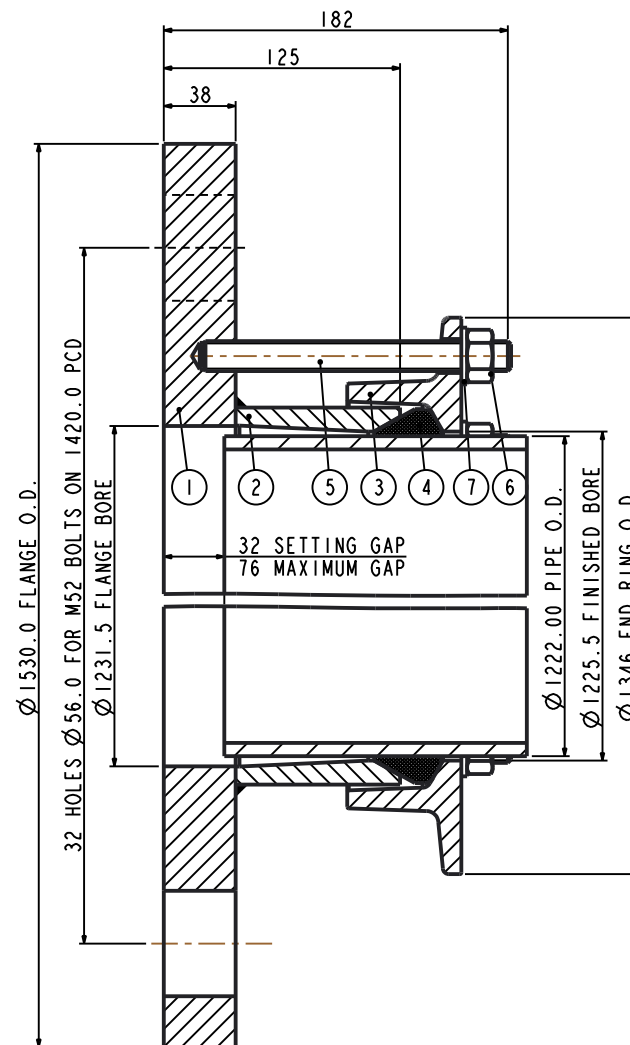
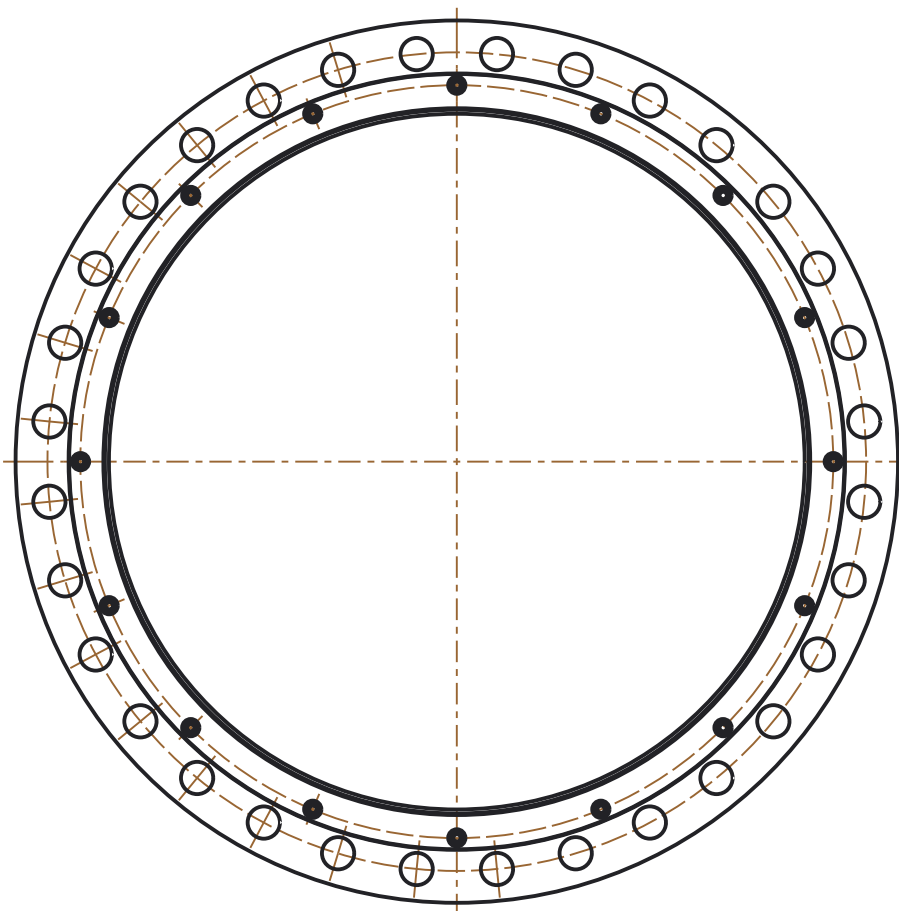
NOTES

STUD TORQUES

Torque to 95-120Nm or 70-90 lbf ft



ISOMETRIC VIEW



Pipe O.D. includes a Coating of 1.50mm thick. Un-Coated Pipe is 1219.00mm O.D.

PIPE O.D.	PIPE MATERIAL	PIPE TOLERANCE		FLANGE DRILLING	STUDS NO-SIZE	GASKET MOULD	NO OF NOTCHES	WORKING PRESSURE	TEST PRESSURE	SECTION	WEIGHT KG	ASSEMBLY DRG NO
1222.00	STEEL	1.60	1.60	1200PN25	16-M16x160	J121M	NOT REQUIRED	25.0bar	37.5bar	A2E	242.0	6175_587

OVERALL DIMENSIONS DRAWING FOR REFERENCE ONLY
VIKING JOHNSON RESERVE THE RIGHT TO AMEND DETAILS WITHOUT PRIOR NOTIFICATION

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CRANE A Crane Co Company

OVERALL DIMENSIONS OF
VIKING JOHNSON FLANGE ADAPTOR
A2E SECTION
FOR A 1222.00mm PIPE O.D.
WITH A 1200PN25 FLANGE DRILLING

RELEASE LEVEL: Released

SHEET 1 OF 1



DRAWN	AUTO	SCALE	0.476
DATE	20/03/19	GENERIC	6175_A2E_001MS.1

DRG NO SKP2873-1