

ISSUE	ALTERATION	DATE & INITIAL	ATD NO
C	SIZE RANGE WAS 696-713	13:1:09PN	

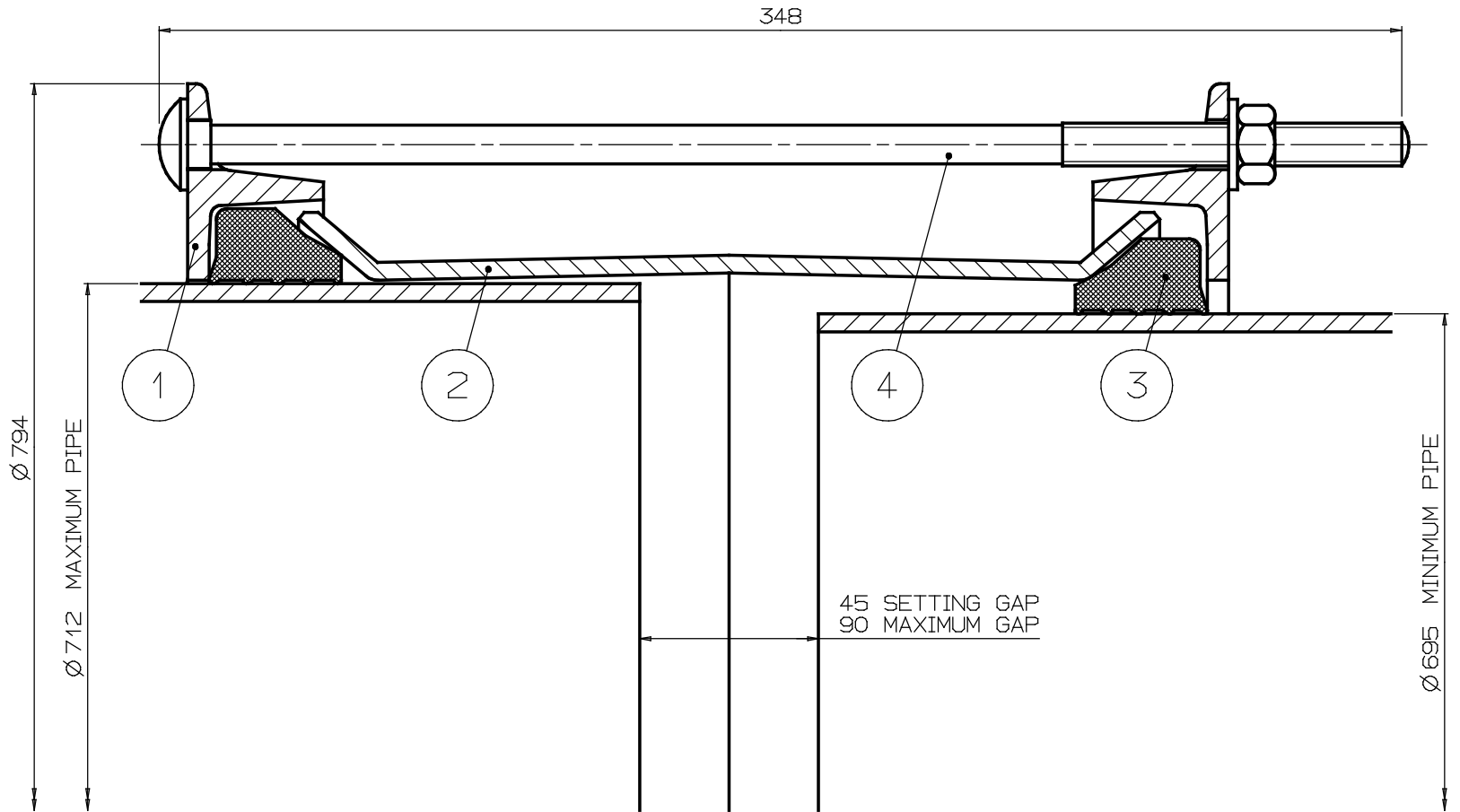
MATERIAL SPECIFICATION
END RING (Part 1) Steel to BS EN10025-2 Grade S275JR
CENTRE SLEEVE (Part 2) Steel to BS EN10025-2 Grade S275JR
GASKET (Part 3) 80 IRHD Moulded Compound Grade to suit service
BOLTS, NUTS & WASHERS (Part 4) BOLTS Steel to BS EN ISO898-1 Proprty Class 4.8
NUTS Steel BS4190 GRADE 4
WASHERS Stainless Steel BS1449:Part 2 Grade 304S15

FINISH SPECIFICATION

BOLT TORQUE
Torque to 54-65Nm or 40-50 lbf ft.

SPECIFICATION DRAWING ONLY. NOT TO BE USED FOR INSPECTION PURPOSES.
ALL PRODUCT DIMENSIONS ARE BEFORE COATING

+ DO NOT SCALE



PIPE RANGE		GASKET MOULD	BOLTS NO-ØxLONG	WORKING PRESSURE	TEST PRESSURE	MAXI SECTION	WEIGHT KG	ASSEMBLY DRG NO
MIN	MAX							
695	712	6063	14-M12x340	16bar	24bar	MFMS ₅	56.7	10441/32

4	BOLTS, NUTS & WASHERS	1 4
3	GASKET	2
2	CENTRE SLEEVE	1
1	END RING	2
PART	DESCRIPTION	NO OFF
LIST OF PARTS		

OVERALL DIMENSIONS FOR
REFERENCE ONLY

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CRANE

A Crane Co Company

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OVERALL DIMENSIONS OF
MAXIFIT COUPLING
695-712mm O.D. PIPES

V

VIKING JOHNSON

World leaders in pipe joint's and repair products

DRAWN

SCALE

CHECKED

CAD

N.T.S.

DATE

APPROVED

22:8:96

DRG NO. SKC22150-1

ISSUE C