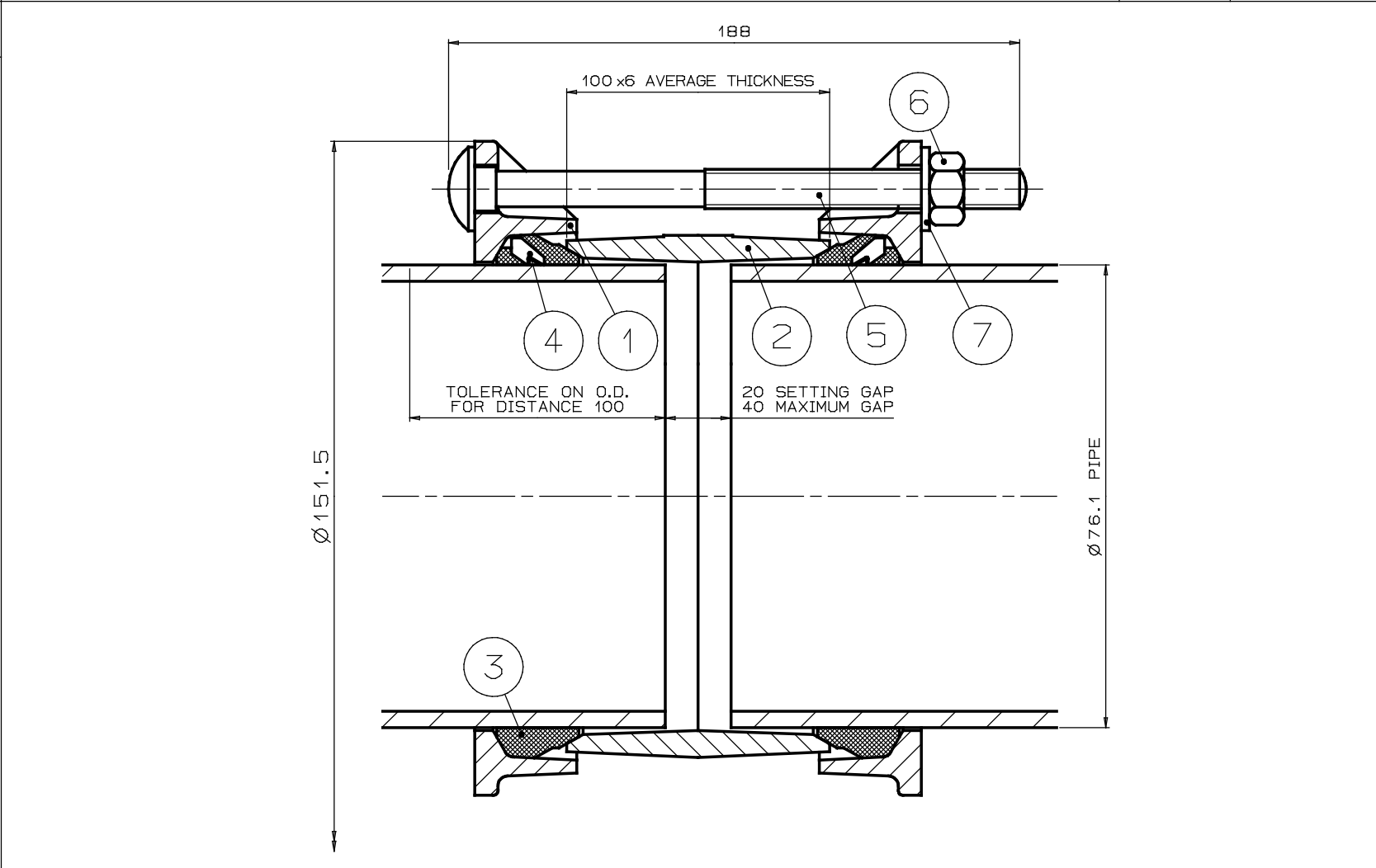



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MATERIAL SPECIFICATION		
END RING (Part 1)		
Ductile Iron to BS EN1563		
SYMBOL EN-GJS-450-10		
CENTRE SLEEVE (Part 2)		
Ductile Iron to BS EN1563		
SYMBOL EN-GJS-450-10		
GASKET (Part 3)		
70 & 80 IRHD EPDM to BS EN681-1 or		
70 & 80 IRHD Nitrile to BS2494		
INSERT (Part 4)		
Stainless Steel to BS3146		
Grade ANC2		
BOLT (Part 5)		
Steel to BS EN ISO898-1		
Property Class 4.8		
NUT (Part 6)		
Steel to BS EN29898-2		
Grade 8.0		
WASHER (Part 7)		
Stainless Steel to BS1449:Part 2		
Grade 304S15		

7	WASHER	2
6	NUT	2
5	BOLT	2
4	INSERT	6
3	GASKET	2
2	CENTRE SLEEVE	1
1	END RING	2
PART	DESCRIPTION	NO OFF
LIST OF PARTS		



PIPE O.D.	TOLERANCE ON O.D.	BOLTS	GASKET MOULD	INSERT	WEIGHT KG	PRESSURE (bar)		ASSEMBLY DRG NO
		No-ØxLEN		NOxTYPE		WORKING	TEST	
76.1	±0.8	2-M12x180	1394	3 x C	3.2	16	24	7561/2

OVERALL DIMENSIONS FOR REFERENCE ONLY  VIKING JOHNSON RESERVE THE RIGHT TO AMEND DETAILS WITHOUT PRIOR NOTIFICATION		TITLE  OVERALL DIMENSIONS OF FLEXLOCK COUPLING FOR FOR 76.1mm O.D. PIPE	 <b>VIKING JOHNSON</b> <i>World leaders in pipe joint's and repair products</i>		
This drawing is the exclusive property of VIKING JOHNSON and is confidential and must not be reproduced or disclosed to a third party without written consent. It must be used only for the purpose which it has been issued and is returnable on request.			DRAWN	CAD	DATE 23:6:94
			SCALE N. T. S.	PJMc	APPROVED
			CHECKED		
CRANE A Crane Co Company			DRG NO. SKC 20755-1		ISSUE C