

ALL PRODUCT DIMENSIONS ARE BEFORE COATING

MATERIAL SPECIFICATION

LINER BODY (Part 1)

Ductile Iron to BS EN1563

Symbol EN-GJS-450-10

CLAMP BANDS (Part 2)

Ductile Iron to BS EN1563

Symbol EN-GJS-450-10

BOLTS (Part 3)

Stainless Steel to BS EN ISO3506-1

Grade A2 Property Class 70

NUTS (Part 4)

Stainless Steel to BS EN ISO3506-2

Grade A4 Property Class 80

WASHERS (Part 5)

Stainless Steel to BS EN ISO3506-1

Grade A2 Property Class 50

O R I N G (P a r t 6)

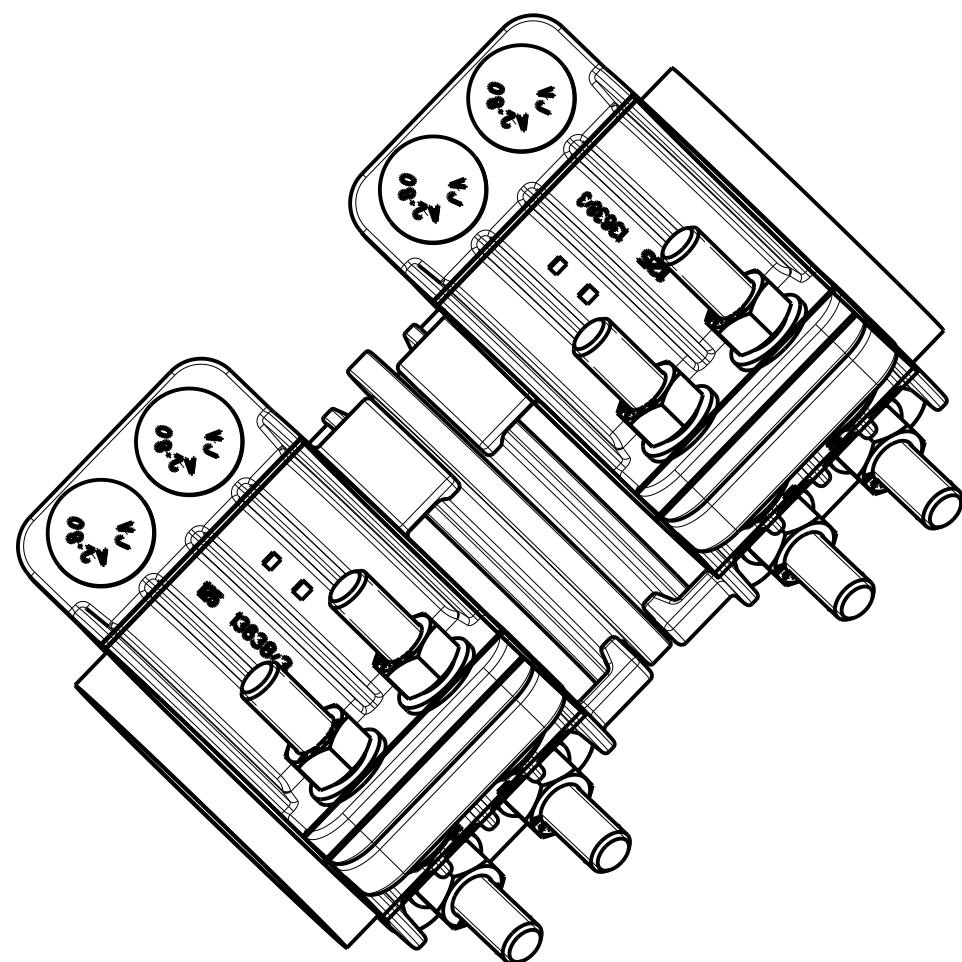
As specified by order

NOTES

Maximum Working Pressure = 16bar

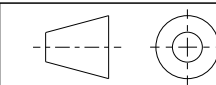
Maximum Test Pressure = 24bar

Bolt Torque = 200-210Nm

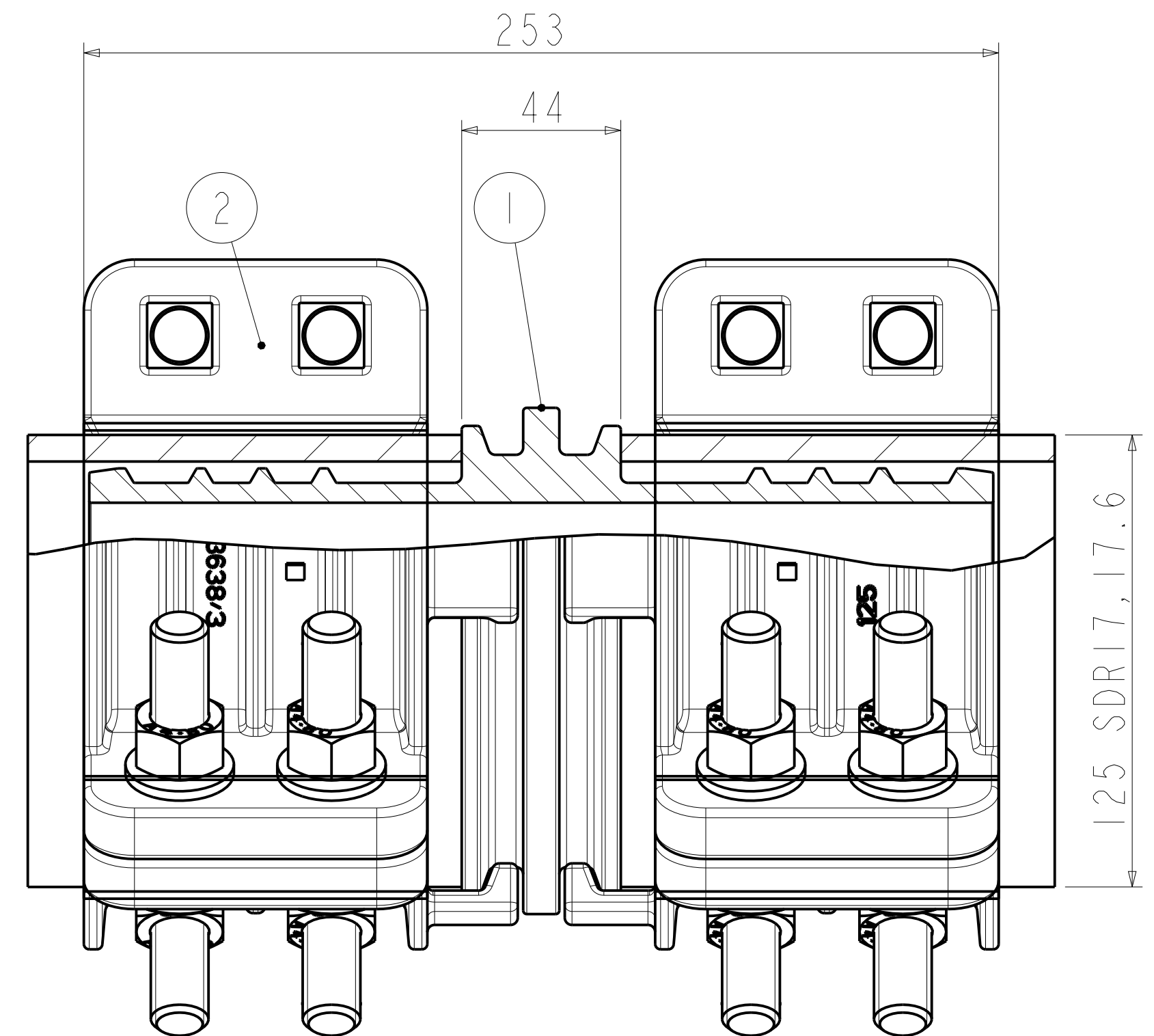
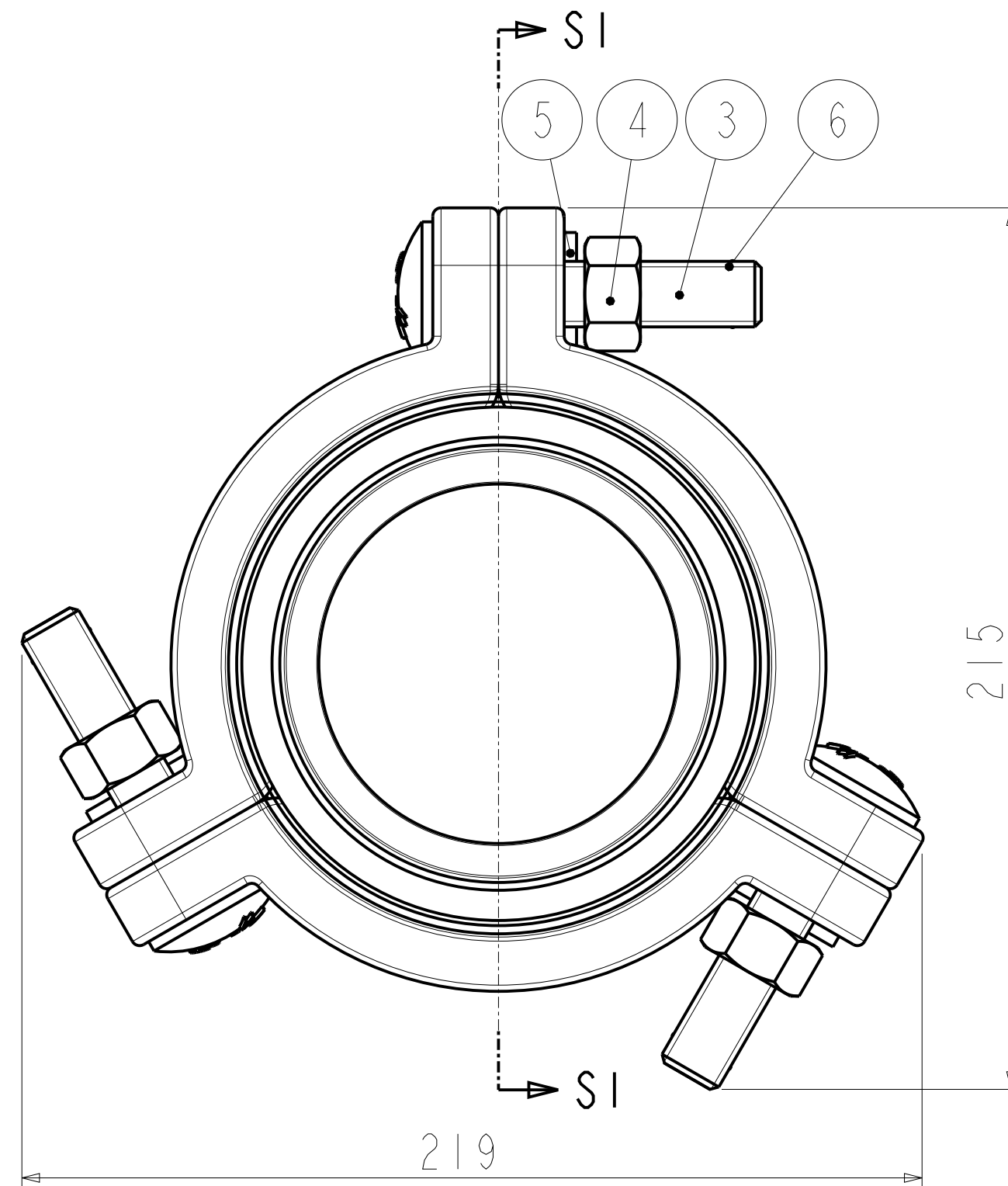


ISOMETRIC VIEW

REFERENCE DRAWING ONLY - NOT TO BE USED FOR INSPECTION PURPOSES.



DO NOT SCALE



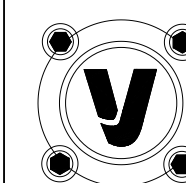
SECTION SI-SI

PIPE OD SDR RATING	BOLT NO-DIAxLENGTH	WEIGHT Kg	ASSEMBLY DRG NO
125 SDR17, 17.6	12-M16x80	17.1	13642_4

OVERALL DIMENSION DRAWING
FOR REFERENCE ONLY
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OVERALL DIMENSIONS OF AQUASHIELD COUPLINGS FOR 125 SDR17, 17.6



VIKING JOHNSON

World leaders in pipe joints and repair products

DRAWN	AUTO	SCALE	1.000
DATE	May-04-23	GENERIC	O_DIM_13642-4

DRG NO 0_DIM_13642_4_2

CRANE A Crane Co Company

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RELEASE LEVEL: Released

SHEET 1 OF 1